

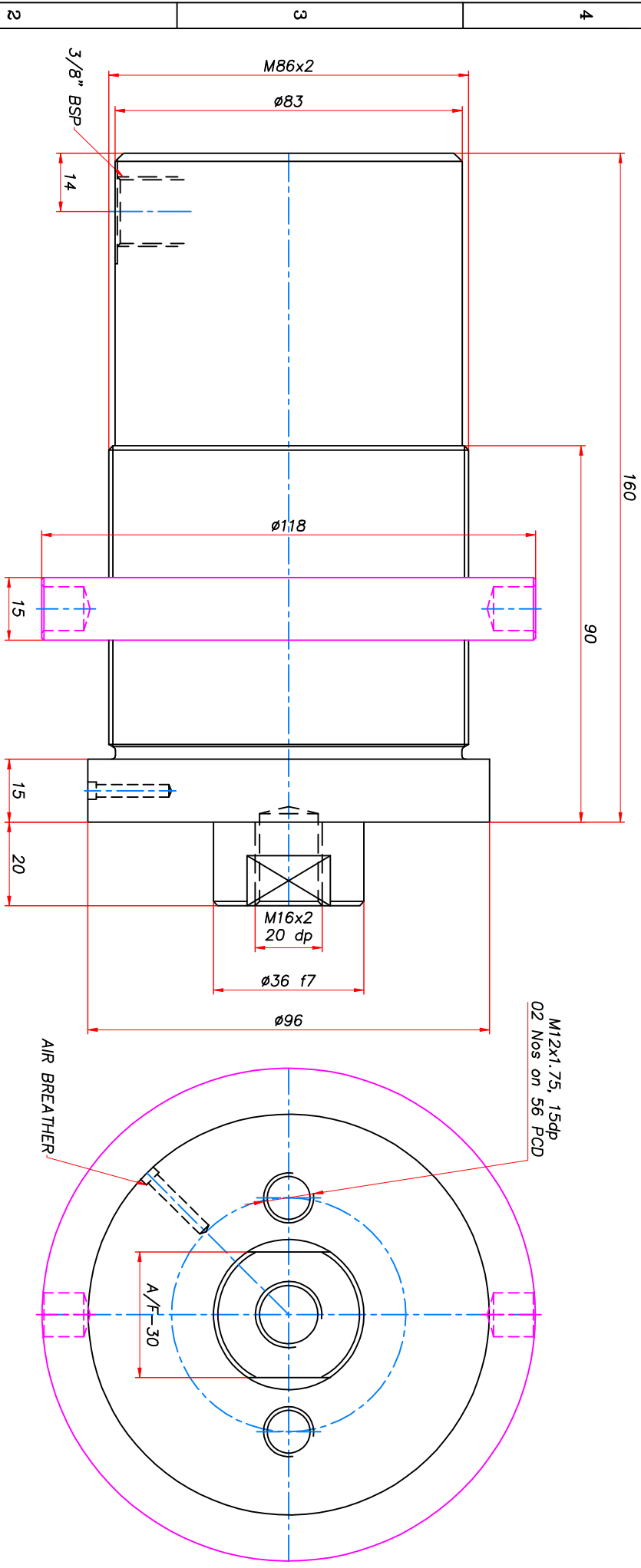
A

B

C

D

DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
Ra Value- μ	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12

NOTE:	
4411-612	CYLINDER
4411-609	LOCK NUT

All dimensions are in mm unless specified				Unspecified m/c deviations (reed to IS 2102)	
TITLE	THREADED BODY CYLDR SINGLE ACTING SPRING RETURN			Linear- Length or Diameter	
MODEL	4411-612 & 4411-609			Over	Up to & Inc. TOL
BORE SIZE	$\phi 63$	PROJECTION	$\phi 63$	6	± 0.1
P.R SIZE	$\phi 36$	3rd ANGLE	$\phi 36$	30	± 0.2
STROKE	50	MOUNTING	THREADED BODY	120	± 0.3
CUSHIONING	NIL	MIN PR.	10 kg/cm ²	315	± 0.5
SCALE	NTS	MAX PR.	200 kg/cm ²	1000	± 0.8
DRN	11/01/16	BREAK WAY PR.	-----	2000	± 1.2
CHKD	11/01/16	PRECISION ENGINEERING ACCESSORIES			
APPD	11/01/16	PEENTYA BANGALORE			